

Date:
User:Monday, 07/07/2008 4:23:30 PM
Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 40347-2

Estimate Number : 13275

P.O. Number :

This Issue : 07/07/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 11 Type : SMALL / MED FAB

Previous Run : 38804

Written By :

Checked & Approved By : JUL 08.7.07

Comment : Est Rev:A new issue 08-04-21 DD verified by:EC

Drawing Name : SLIDING DOOR BRACKET

Part Number : D36751

Drawing Number : D3675 REVA

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 28/07/2008

Qty: 36 Um: 120 Each

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

M304S20GA

304/316 .040 Sheet

Comment: Qty.: 0.1271 sf(s)/Unit Total: 15.2460 sf(s)

304 stainless steel 0.032" Sheet

Batch: ~~109023~~

B 8-8-26

2.0

WATER JET

FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D3675

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

BRAKE NC

NC BRAKE

Comment: NC BRAKE

Form as per Dwg D3675

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDING DOOR BRACKET

Job Number: 40347

Part Number: D36751

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



counter

Comment: INSPECT WORK TO CURRENT STEP

S 08/09/08

(x36)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

START TIME:

6:45

OVEN TEMPERATURE:

320°

FINISH TIME:

2:15

F2 08/09/08

(36)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(36K)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-1 08/09/08

08/09/08

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

PPP - L6327

B

08/09/08

(x36)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10

H

Comment: FINAL INSPECTION/W/O RELEASE

MF 08-09-10

Job Completion



FIRST ARTICLE INSPECTION CHECKLIST

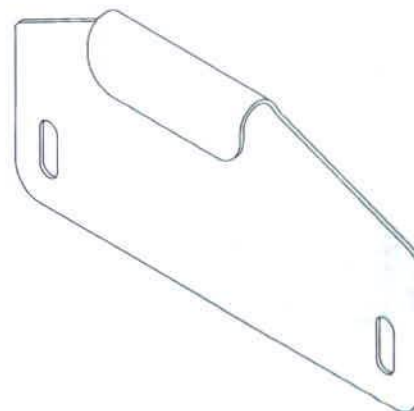
☒ First Article ☐ Prototype[illegible]

Measured by:	18
Date:	8-8-24

Audited by:	
Date:	08/06/27

Prototype Approval:	<i>[Signature]</i>
Date:	<i>1/7</i>

Date: 8-8-22		Date: 08/08/22		Revised by		Approved	
Rev	Date	Change		KJ/JLM			
A		New Issue					



D3675-1 SLIDING DOOR BRACKET

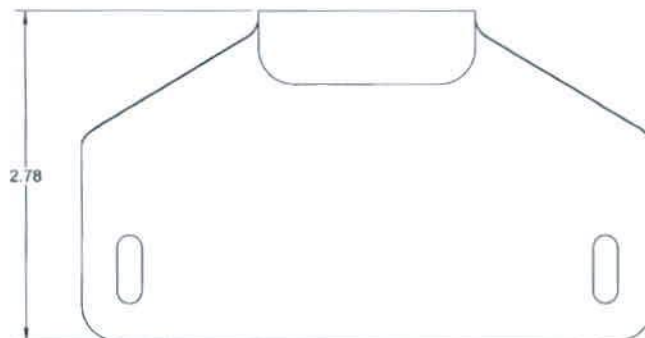
RELEASED
08-06-26/11P

NO. 40347-2
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

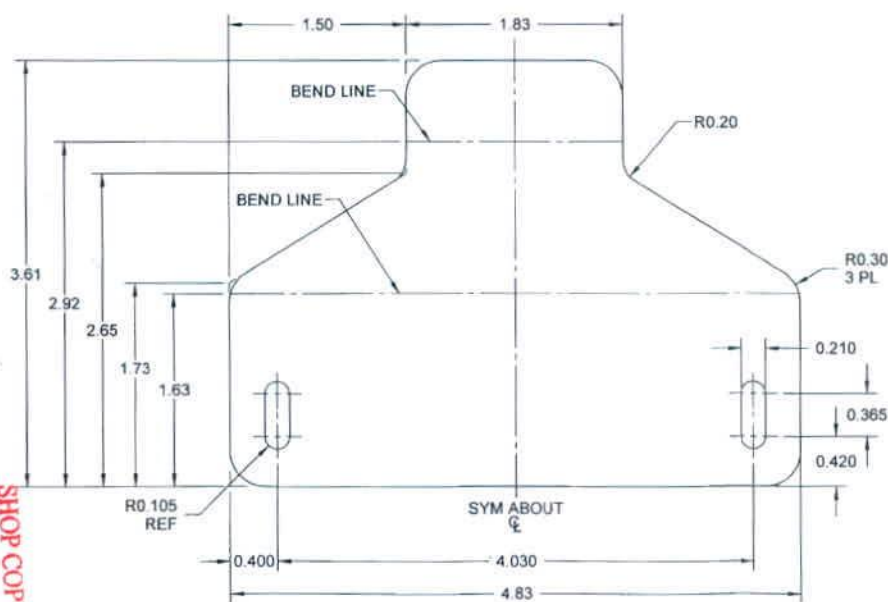
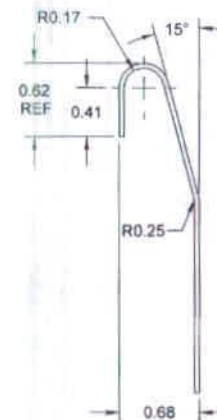
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED)
REF. DART SPEC M304S
- 2) FINISH: POWDER COAT GREY SANDETEX (4.3 5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.15 lbs.
- 8) THE D3675-1 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-1 BRACKET.

A		NEW ISSUE		AJS	08.03.27
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD	
DRAWN	ASS			HAWKESBURY, ONTARIO, CANADA	
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D3675	SHEET 1 OF 2
APPROVED				TITLE	SLIDING DOOR BRACKET SCALE
DE APPR.				(COMPOSITE DOOR)	NTS
DATE	08.03.27			COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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D3675-1 SLIDING DOOR BRACKET
(MAKE FROM D3675-1F)



D3675-1F FLAT PATTERN

RELEASED
03-06-76

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SHOP COPY

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	435	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3675	SHEET 2 OF 2
APPROVED		TITLE	SLIDING DOOR BRACKET
DE APPR.		(COMPOSITE DOOR)	SCALE
DATE	08.03.27		NTS

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Red White
Trade
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No. 1000 W.
No. 1000 W.
No. 1000 W.
No. 1000 W.
No. 1000 W.

1000 W.